



**REGEMAT** **3D**



*Customized systems for your research*  
***What would you like to create?***

BIO V1

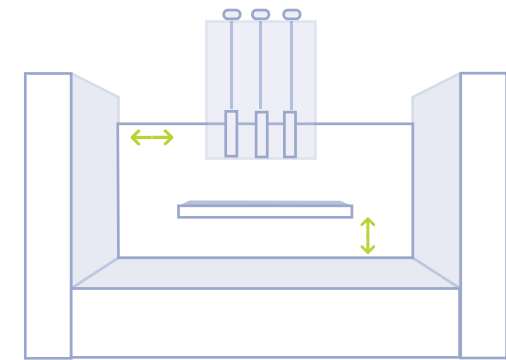
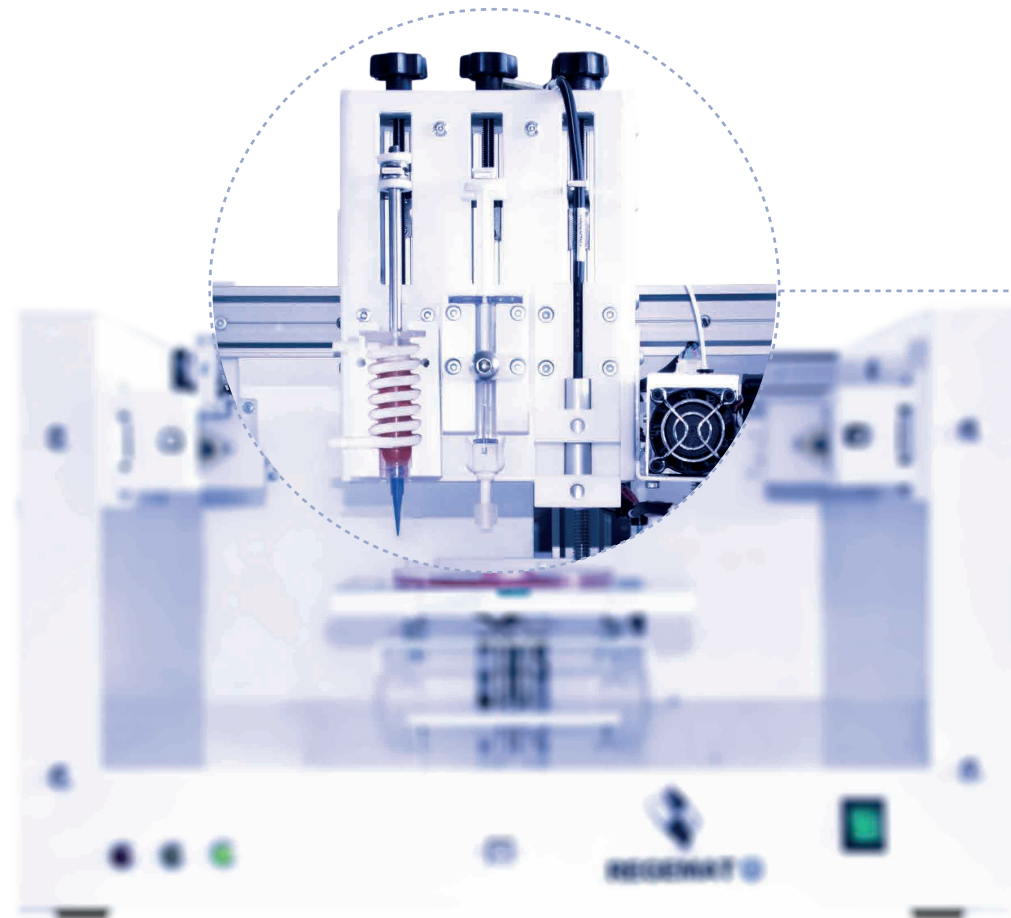


# Modular system BIO V1

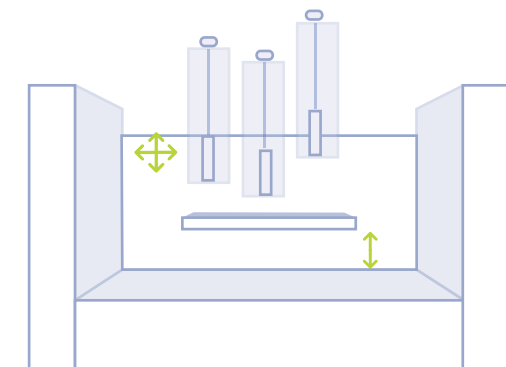
Each application requires specific solutions. A modular system has been developed to create an equipment that adapts to the requirements of each investigation.

## Compact / Independent head

Our heads system enables to include different syringe modules and tools for any application.



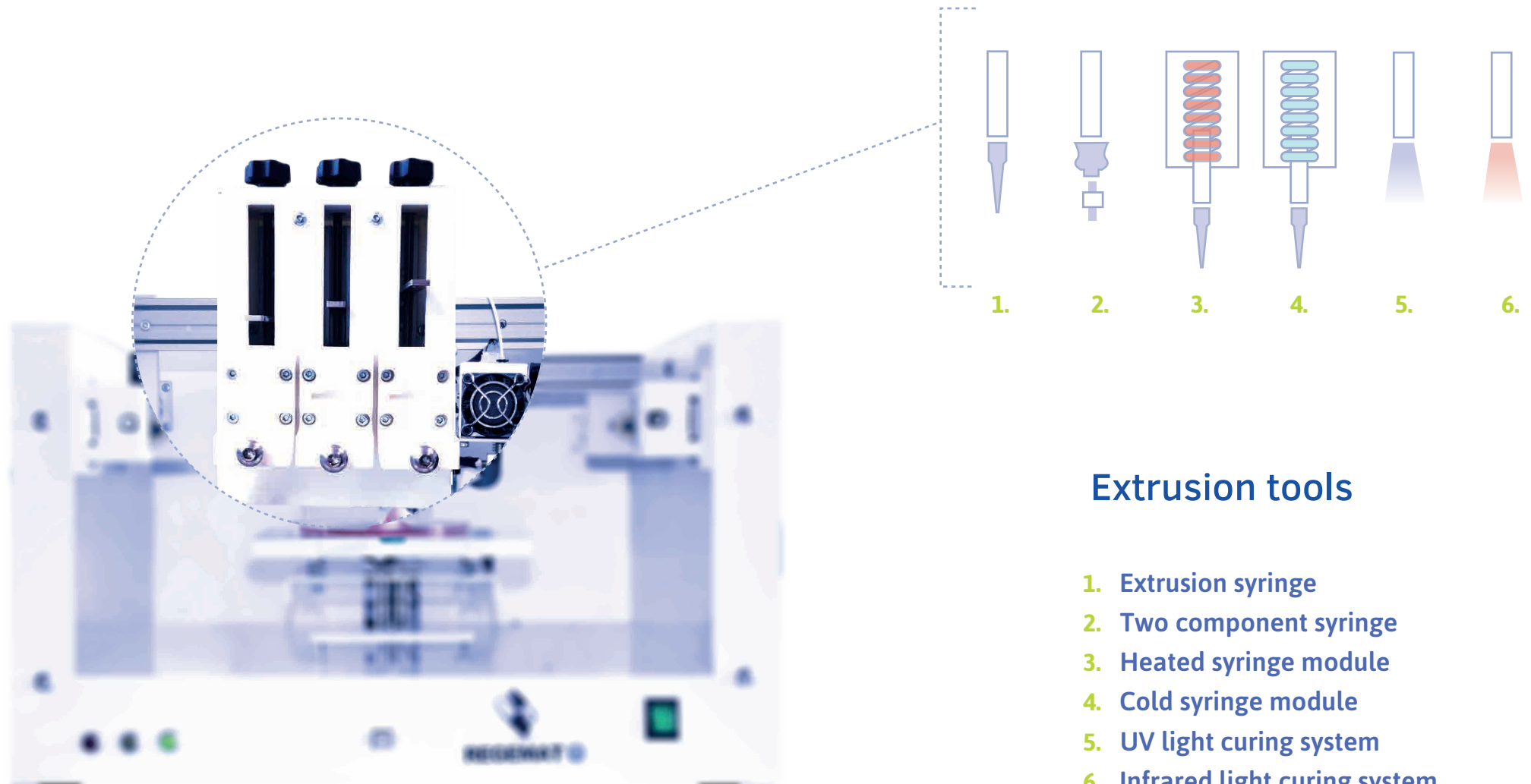
The **compact head** permits the implementation of four tools with move adjustment in the planes x and y.



The **individual head** permits the incorporation of three tools with independent move adjustment in the axes X and Y.

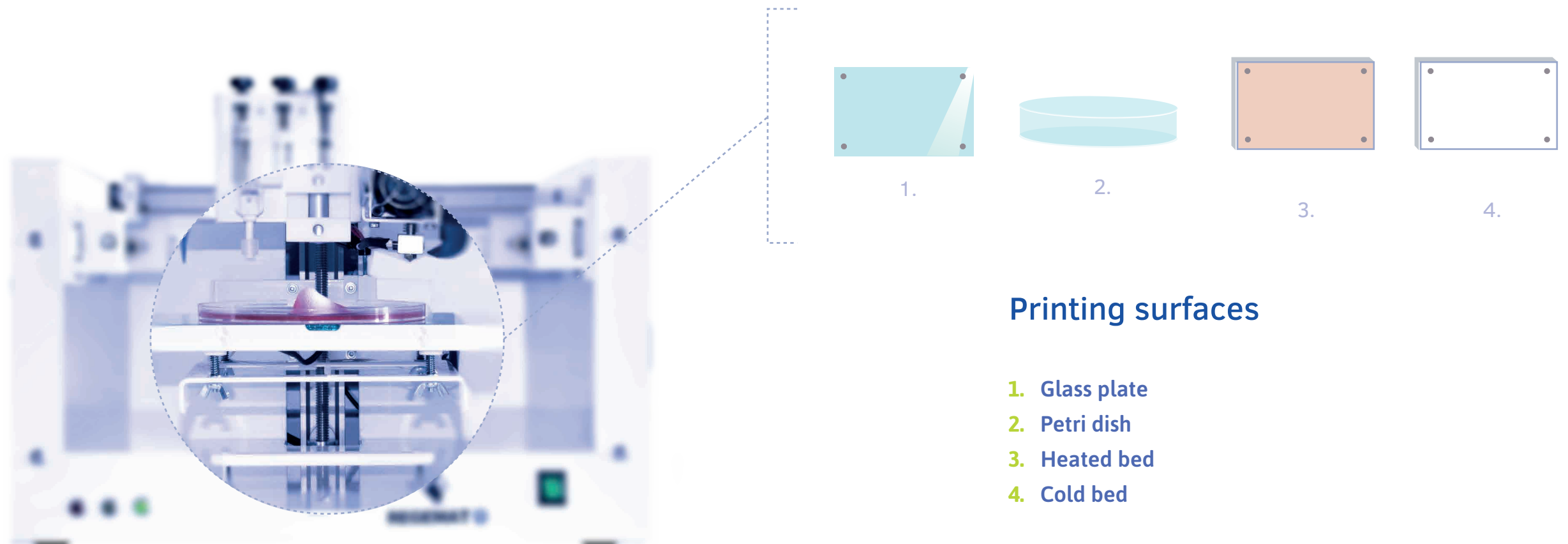
# Extrusion tools

We design components adaptable to extrusion tools following the nature and characteristics of the materials. The module can be adapted to the features of the material to extrude.



# Surfaces

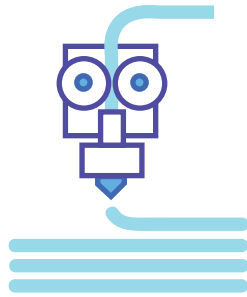
The height of the material output can be adjusted due to the implementation of automated calibration in the axes x, y and z, and the independent movement system in the axis z of the heads.



# Technology BIO V1

The implantation of BIO V1 technology has been introduced with the objective of optimizing the process of bioprinting. Our equipment has been configured for use of technologies as FDM, IVF and IPF



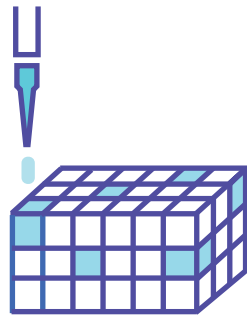


## FDM

### ***Fused Deposition Modeling***

This technology enables the modeling of the scaffold with the purpose of creating complex external structures and a meshed internal structure.

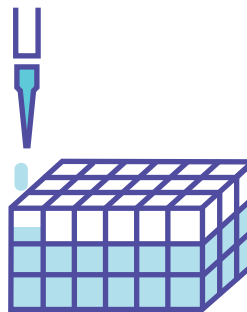
In this additive process of manufacturing, a thermoplastic material comes into contact with the hot surface of an extruder, which gradually deposits each layer of the material.



## IPF

### ***Injection Pore Filling***

The IPF technology enables to select specific layers on which to inject cells into the selected pores. This also permits the injection of controlled amounts that can be even different in each layer.



## IVF

### ***Injection Volume Filling***

The IVF technology will conduct a complete injection of bioink into the manufactured volume, ensuring the filling of all the layers of the scaffold after printing.

With this technology, cellular viability and survival are enhanced and guaranteed in extreme conditions, as occurs in works with thermoplastics at high temperatures.

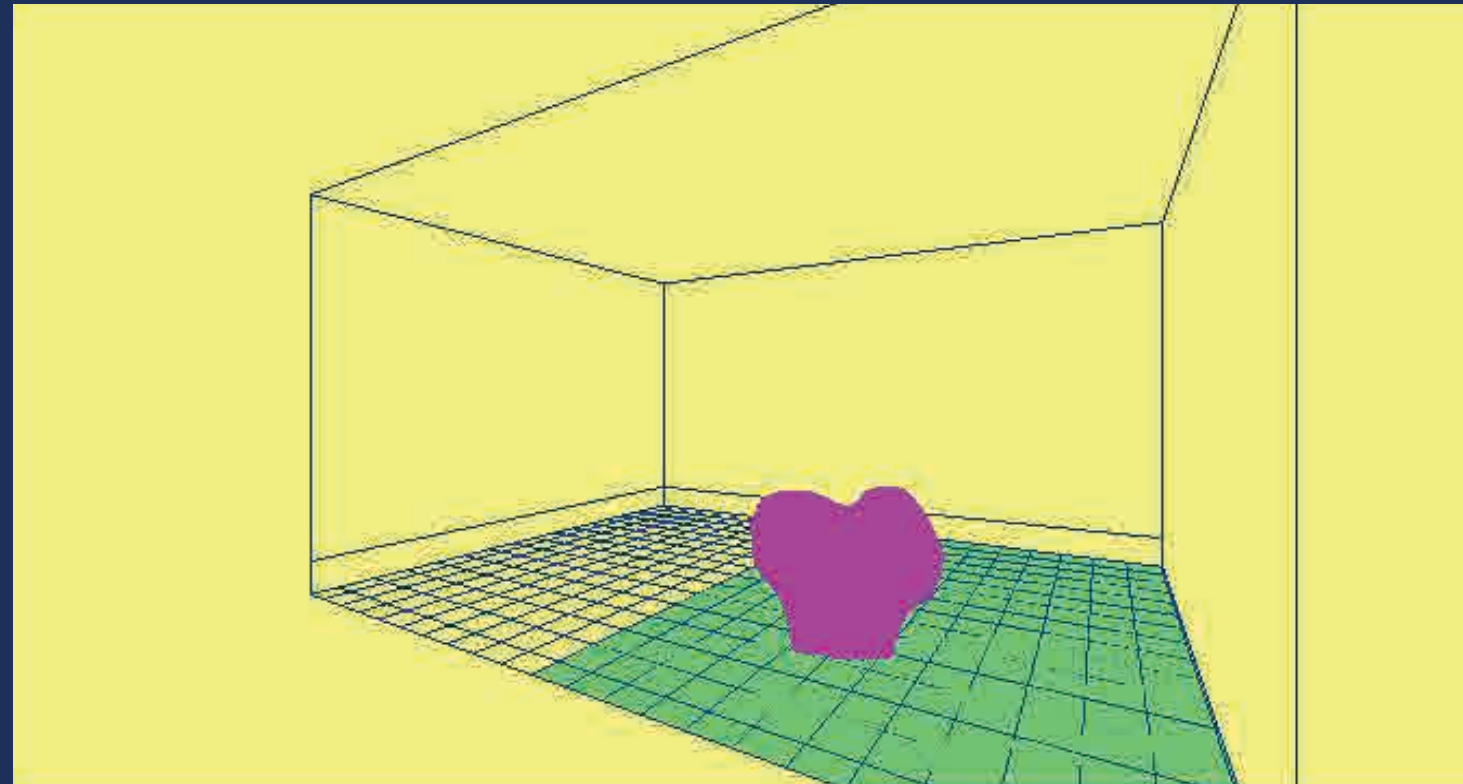
# Software BIO V1

The development of our own software and hardware has led to the design of a customized equipment that adapts to the specific necessities of each project.

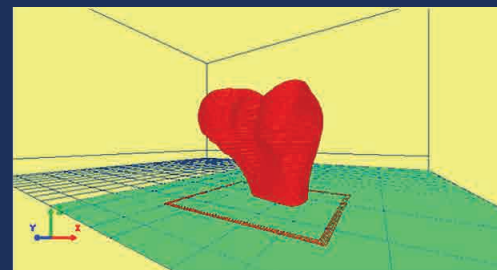
## 3D object preview

Our fully intuitive software facilitates the design of individual structures together with the import of geometries from .stl files.

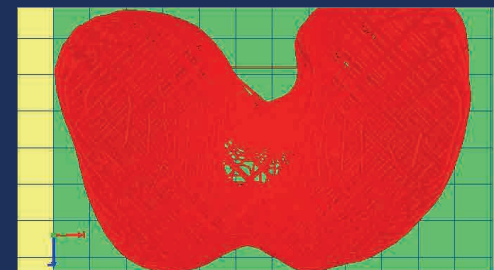
After the design or import of the structure by previewing the piece, we will be able to configure the internal meshed and a wide range of printing parameters.



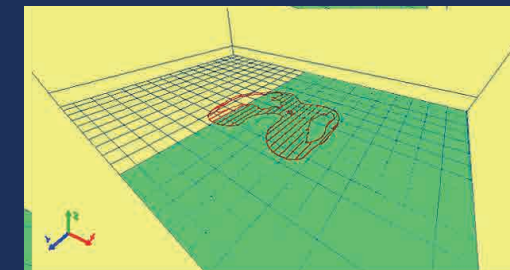
Object in .stl format display



G - Code display



Layered display



Internal meshed display

# Scaffold setting

Selection of the layers and perimeters of each tool

Total Layers   [Change INI file](#) [New INI file](#)

1. Scaffold

Size

Percentage (%)  Height (mm):  Width (mm):  Length (mm):

Object Configuration

Pore Size (mm)  Layer Height (mm)  ☐ Mould

Perimeters  Solid bottom layers  Solid top layers

Infill Pattern

☒ Diagonal ☐ Solid ☐ Zig Zag

Angle 0  Range

☐ Triangular ☐ Hexagonal

T0 ☐

T1 ☐

T2 ☐

T3 ☐

2. Filling

# Injection parameters setting

Setting of the syringes for the injection

Selection of the layers for injection

Total Layers:   [Change INI file](#) [New INI file](#)

1. Scaffold

2. Filling

T0

T1

T2

Linear

Points/area

Points

Advance

Advance

Advance

+ Add Layer

T0 T1 T2

Layer

ul/layer

Flow Speed (ul/s)

N points

Delete

☐ ☒ ☐

☒

☐ ☐ ☒

☒

Save INI file

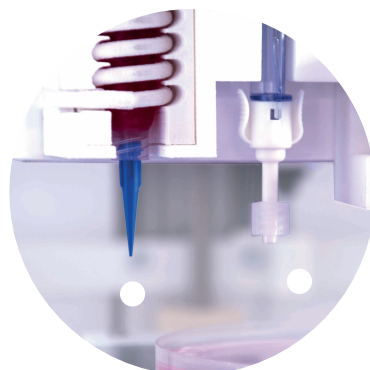
Accept

Cancel

Injection technology

# Components BIO V1

The BIO V1 can adapt and customize according to the requirements of each investigation.



**Cold syringe**

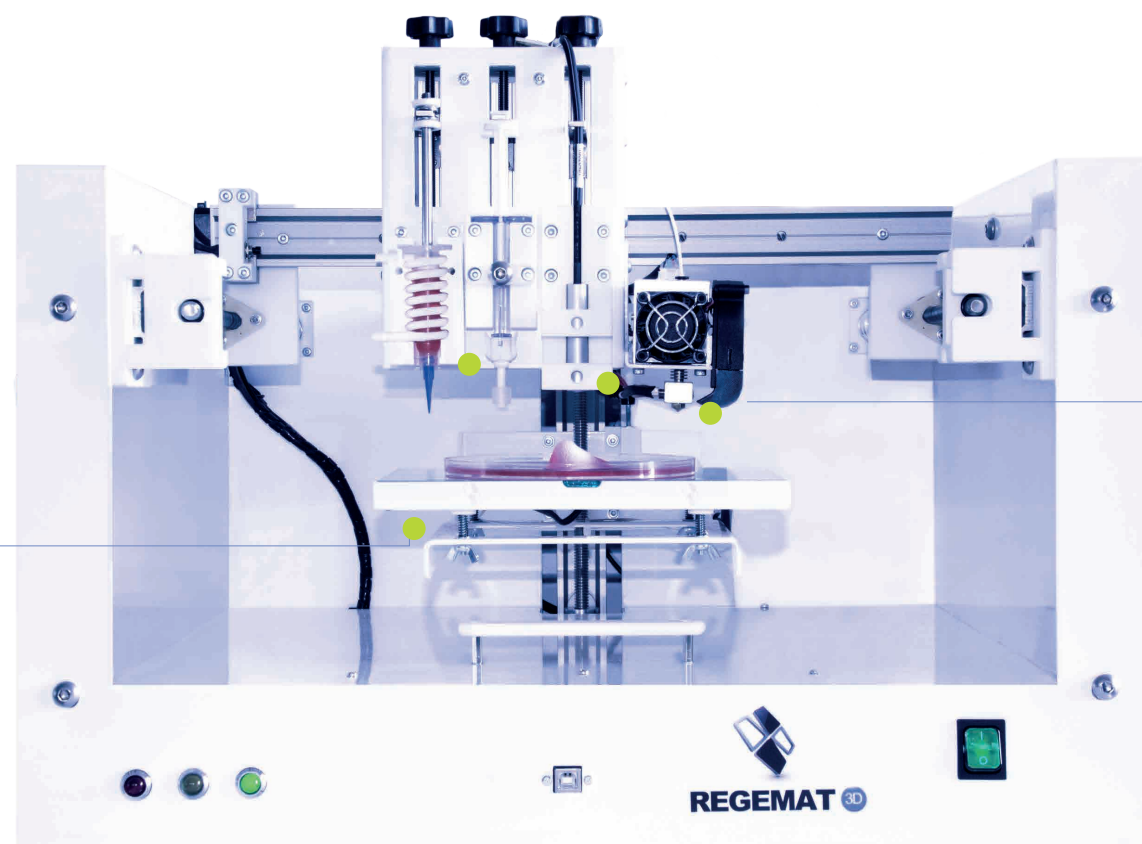
Drop of the material temperature due to a heat exchanger

**Two component syringe**

Simultaneous extrusion of two mixed materials to produce an homogeneous compound

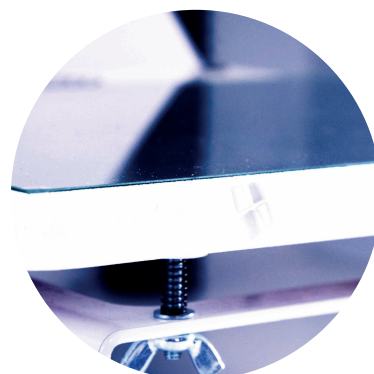
**UV light curing system**

UV light source that falls directly upon the extruded material with automatic or manual control



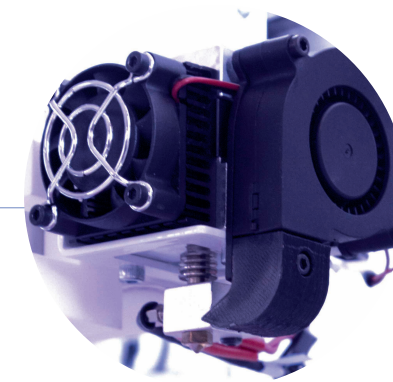
**Cold/Heated bed**

Heat and/or cooling system homogeneous in the whole surface to keep the temperature stable



**Filament extruder**

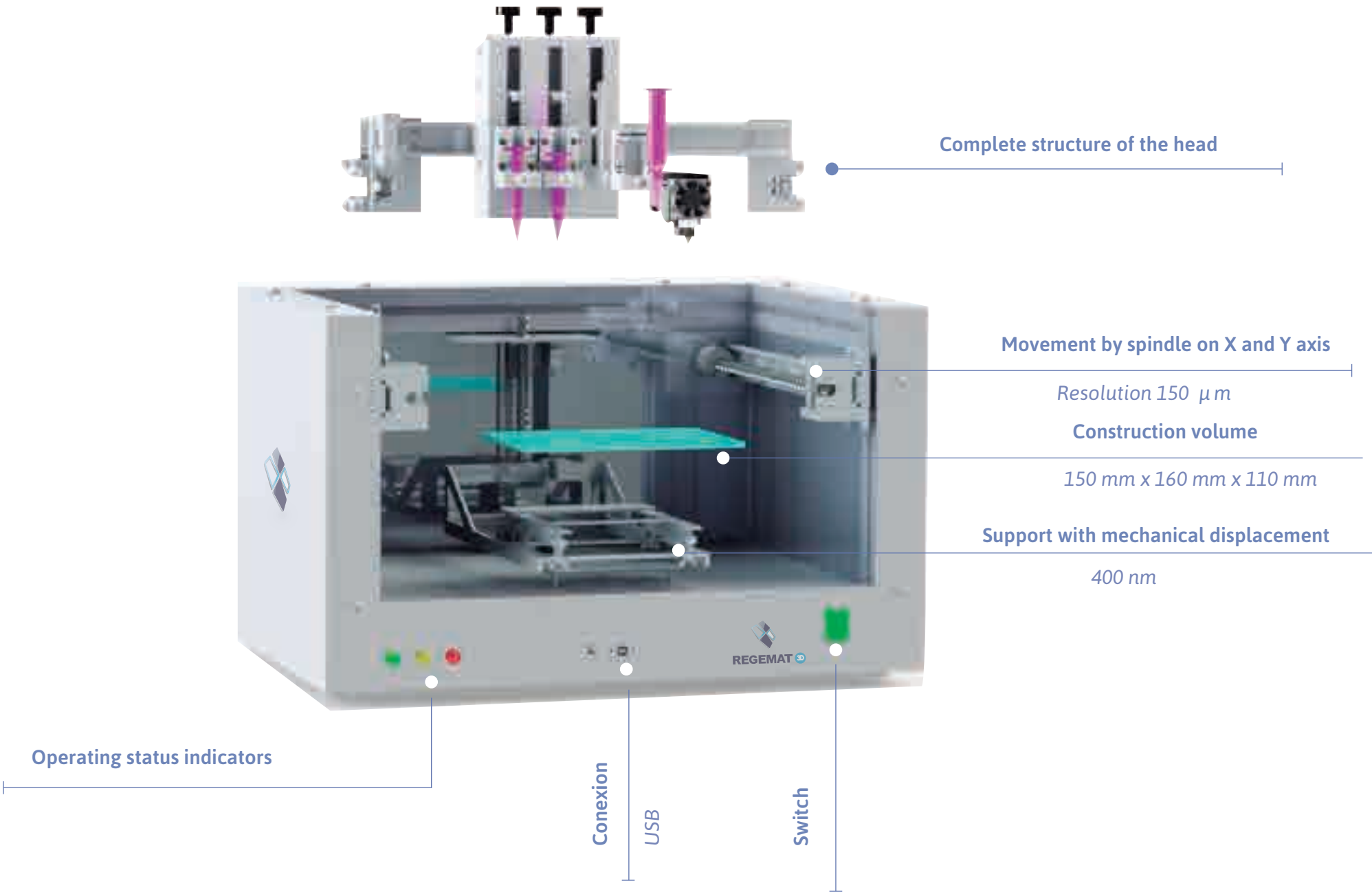
Filament melting system for the creation of scaffold layer by layer



# Technical specifications BIO V1

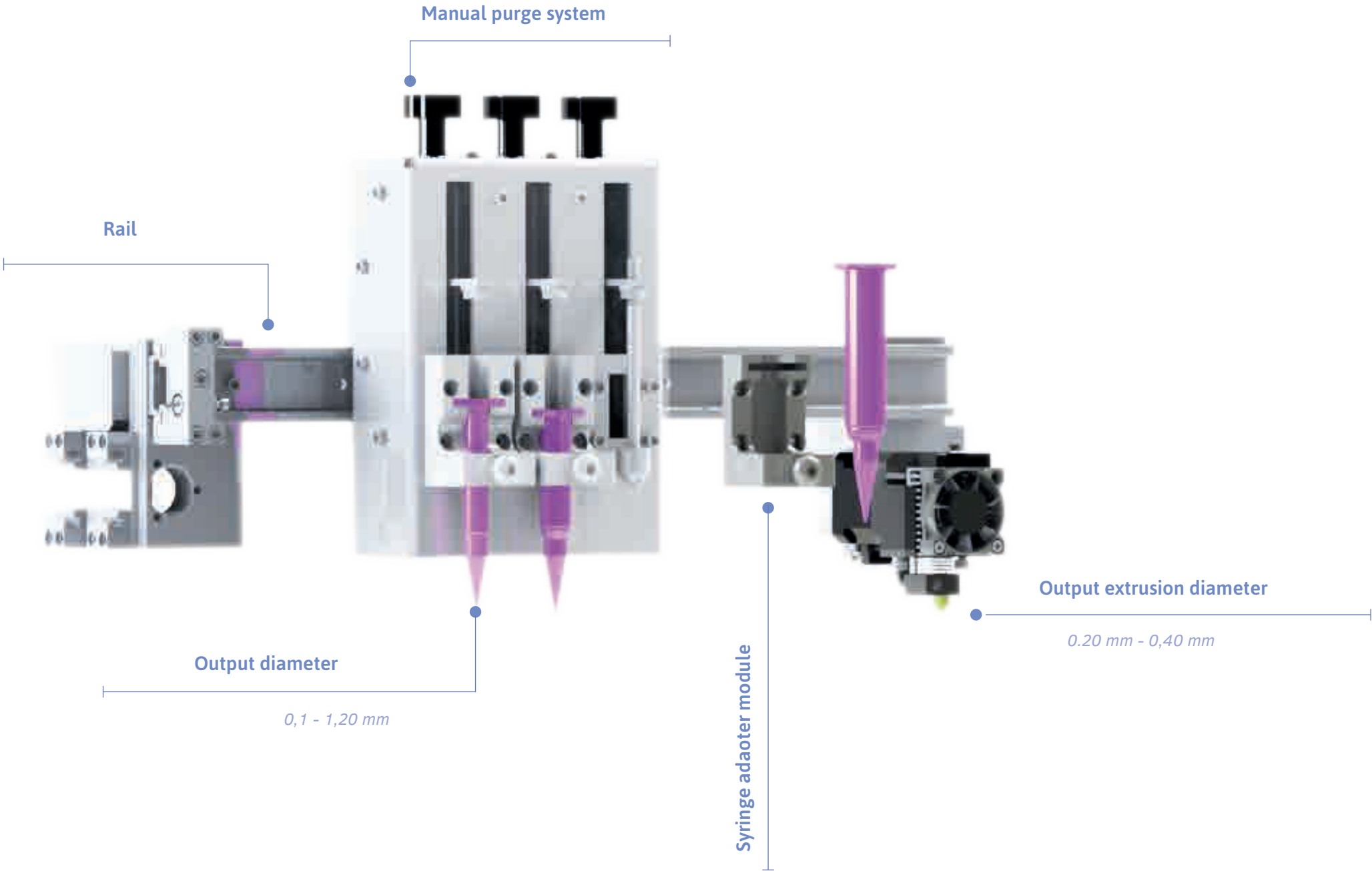
Via a display of the BIO V1 bioprinter and the head of the system, the technical characteristics of the equipment are specified

# BIO V1 Display





# BIO V1 Head Display



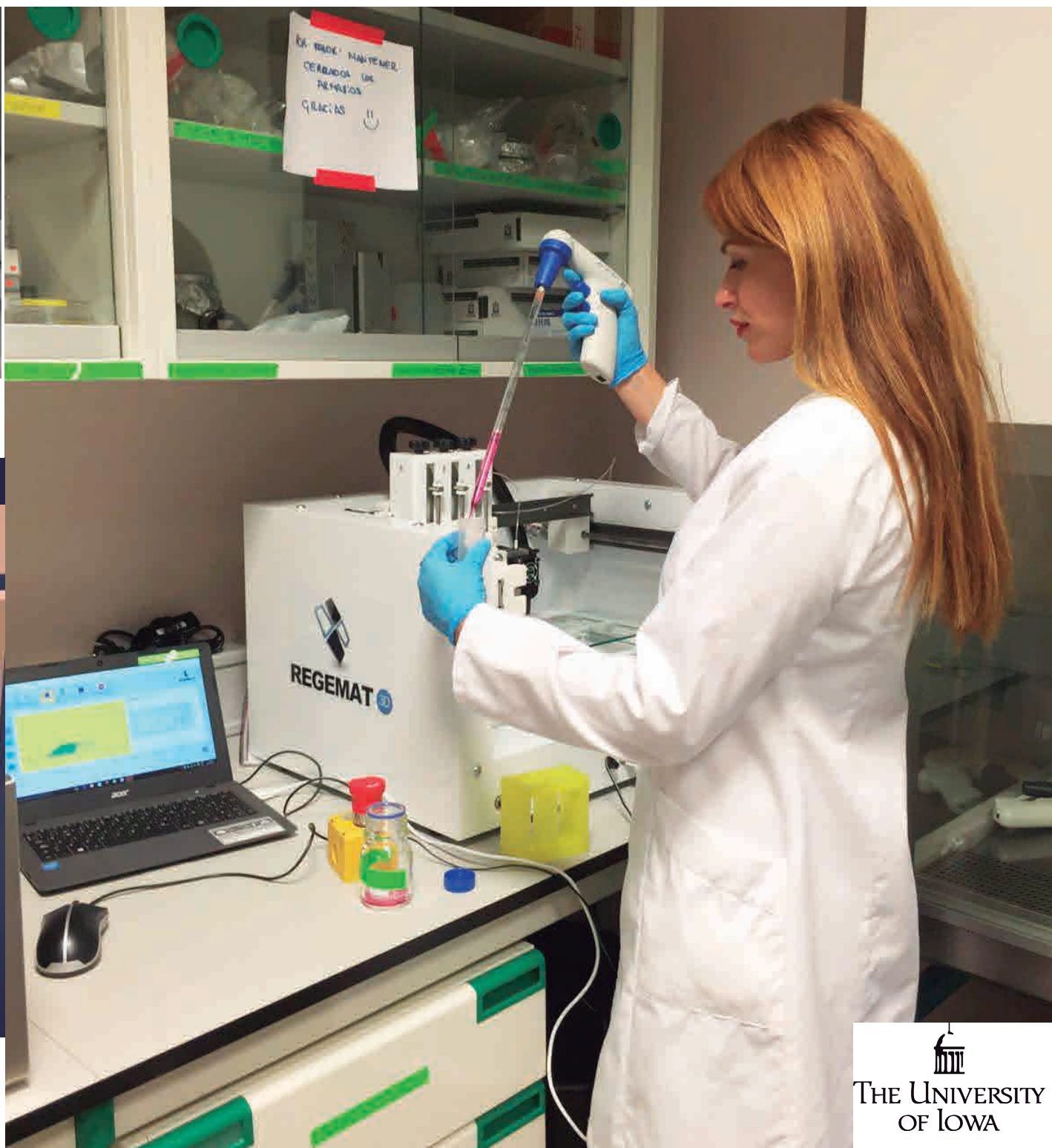
Presence in more than 20 countries



Regemat 3D

Distributors

Users





Users



Virgen del Rocío Hospital - Seville, Spain



Paper and Fibre Institute (RISE PFI) - Norway



National Institute of Rehabilitation (INR) - Colombia



La Paz Hospital - Madrid, Spain

